



HONEYCOMB ERP |



## MANUFACTURING MANAGEMENT

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**MANUFACTURING MANAGEMENT** is the core of HoneycombERP®. It provides you with the control you need over product costs, estimates, and configurations so you can better deliver products on time and within budget. You can manage and track all product-related information using multiple Bills-of-Materials and routings — including revisions and alternates — as well as support progressive improvements.

# Manufacturing Management

## Shop Floor Control

- Hierarchical Work Centre Definitions
- Machines & Workforce Allocation
- Work Center Capacity Management
- Work Center Scheduling
- Create Item-Specific Routings
- Work Center Document Management
- Work Center Flexible Reporting

## Product Planning

- Powerful Scheduling Tools
- Planner's Workbench
- Use Product Recipes
- Work Center Capacity Planning
- Work Order Planning
- Bill of Materials Planning
- Multiple Planning Cycles
- Financial Measurement

## Product Data Management

- Product Workflow
- Product and Process Families
- Product Recipes
- Process Definition with Sequence
- Multiple UOMs with Conversions
- Product Bill Of Materials
- Product Packing's
- Product Catalogs

## Production Workforce

- Workload Forecasting
- Workforce Requirement Planning
- Workforce Scheduling Process
- Job Association with Workforce
- Target Association with Workforce
- Management of Work Timings
- Performance Monitoring & Analysis
- Employee Targets & Evaluations

## Production Work-in-Process

- Automatic Process Assignment
- Runtime Option for Change In Product Route
- Sub/Merge Lot, Rework &, Change Control
- Activate / Deactivate Lot & Batch Controls
- External & Internal Vendor's Processing
- Financial Visibility of Work-In-Process
- Process Travel Card (PTC)
- Job Card with Lot History

## Production Work Order

- Flexible Work Orders Structure
- Material Commitments to Work Order
- Tracks Material & Labor Costs
- Establishes Consumption Timetable
- Multilevel Back Flushing
- Bills of Materials & Routings
- Multiple Costing Methods
- Work-In-Process Visibility

## Quality Control & Assurance

- Inspection at Pre, Mid & Post Levels
- Process Level Check Lists
- Multiple Process Tests
- Data Ranges for Acceptance or Rejection
- Manages Quality Sampling Procedures
- Defect Checking
- Tests Parameters Verification

## Tools & Gauges

- Extended Tool & Gauge Definition
- Handles Returnable & Non-Returnable Tools
- Tools Store Requisitions & Procurement
- Tools Usage History & Costing Control
- Tools Association with Work Centers
- Calibration & Inspection Plans
- Complete Change History

## Repair & Maintenance

- Repair Work Orders
- Fault Tracking & Assign Shops
- Internal & External Repair Job Cards
- Inspections & Repair History
- Repair Work Load Control
- Material & Tools Association
- Maintenance Job History & Tracking
- R & M Work Center Performance



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